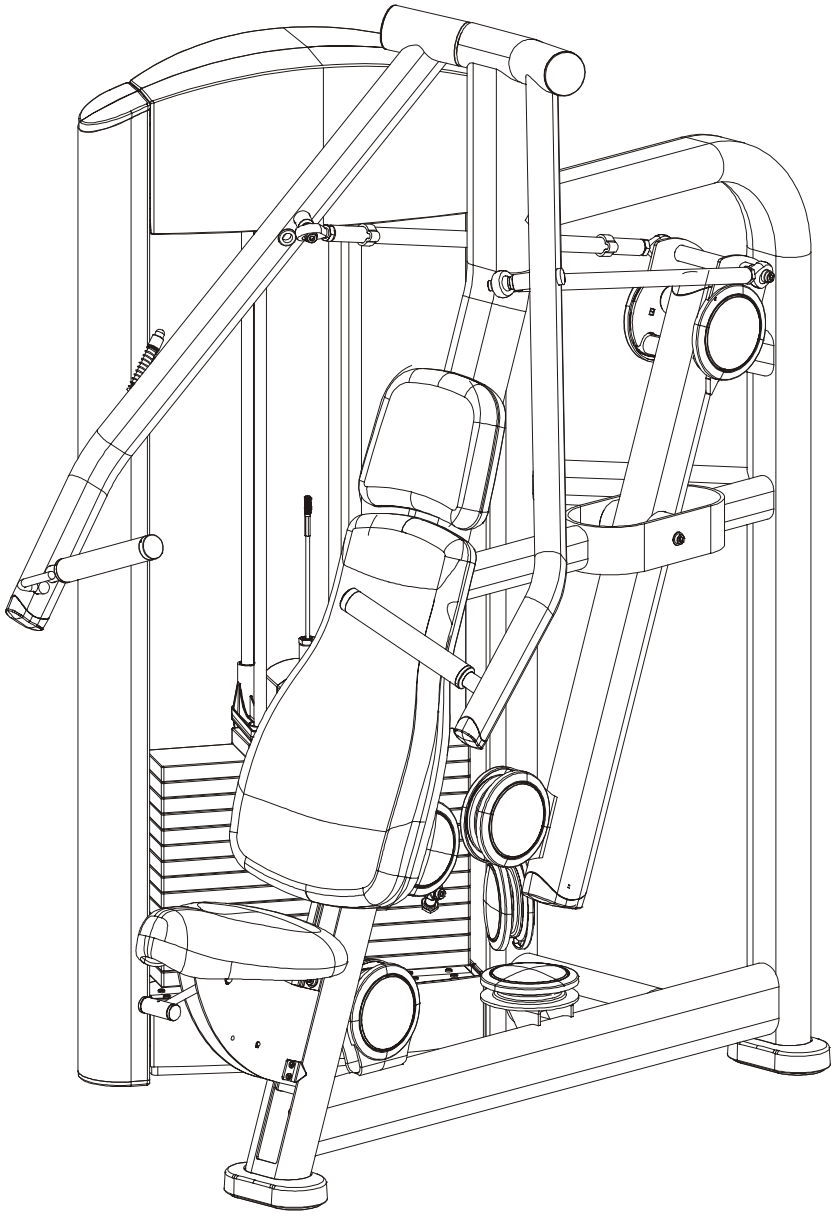
LifeFitness

SIGNATURE SERIES

CHEST PRESS



Customer Support Services

PARTS MANUAL

SIGNATURE SERIES CHEST PRESS

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SIGNATURE SERIES CHEST PRESS
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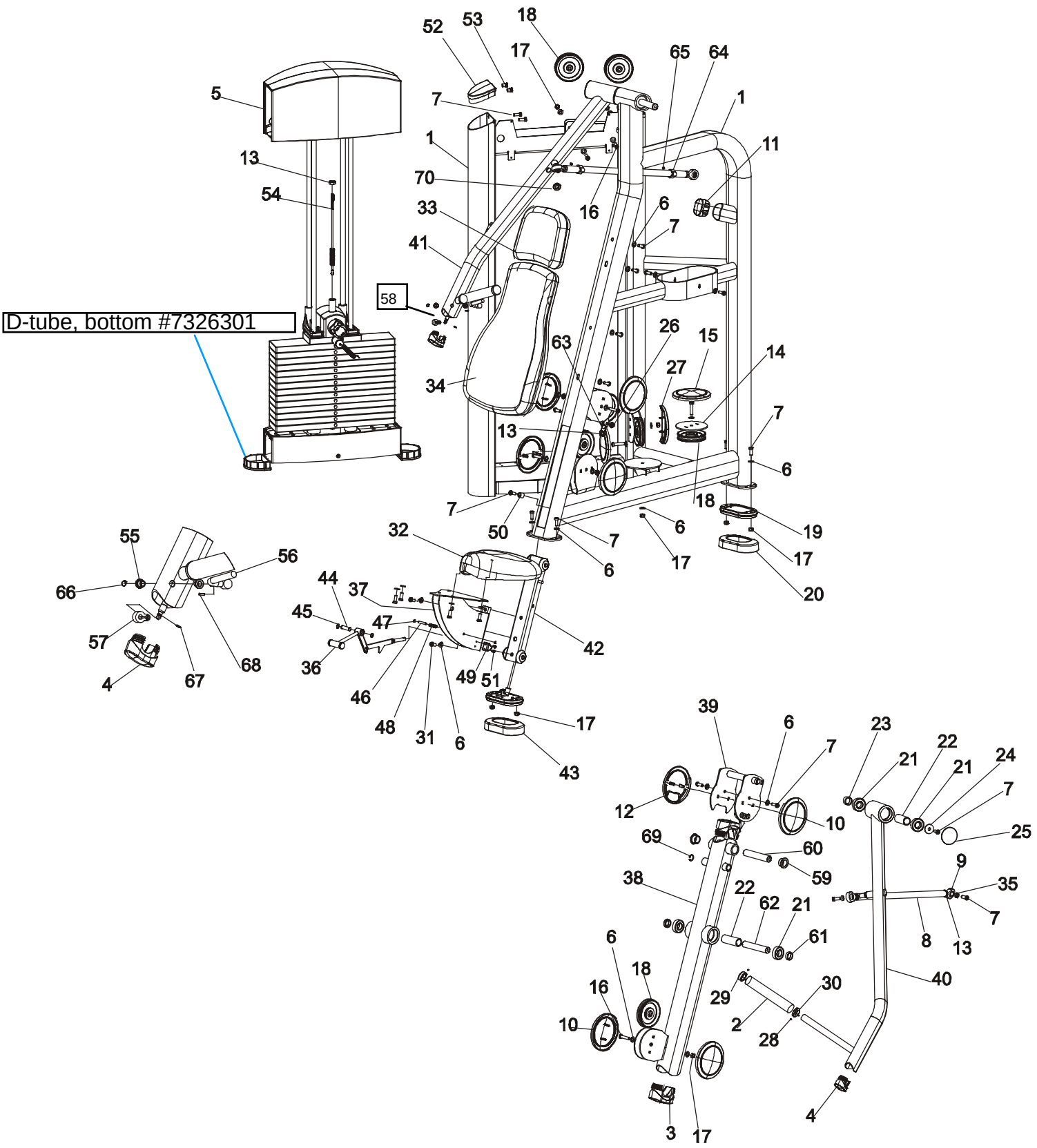
SIGNATURE SERIES – CHEST PRESS

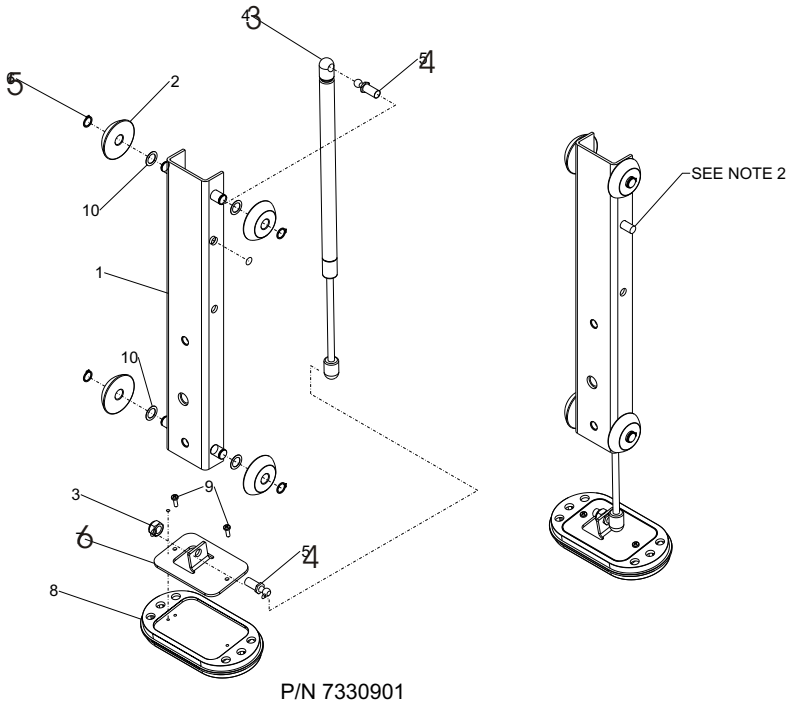
Exploded Assembly



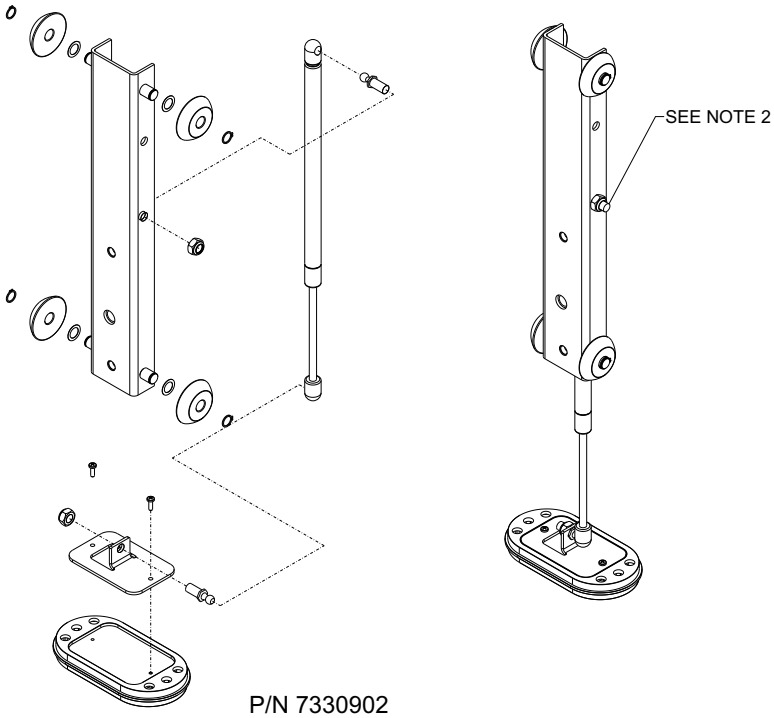
SIGNATURE SERIES – CHEST PRESS

Legend

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	RMA	WLDMT, FZCP FRAME
2	2	3235802	GRIP, SHADOW GREY OPEN END
3	2	7333901	CAP, LARGE FLOV- END
4	2	7333801	CAP, SMALL FLOV- END
5	1	7420401	ASSY, MID TOWER-14
6	32	3236601	WASHER, 3/8 SAE SS
7	28	3236202	SCREW, M10 X1.5 25MM
8	2	7318003	TIE ROD, 1 X 24
9	4	3238701	ROD END, METRIC MALE
10	7	7340001	COVER, PULLEY- NOTCHED
11	1	7317901	STOP, BUMPER
12	1	7516801	COVER, PULLEY- SLOT
13	6	3236902	NUT, M16 X 2 HEX JAM SS
14	1	7318201	PLATE, PULLEY
15	1	7333701	COVER, PULLEY- FLUSH
16	7	3236206	SCREW, M10 X1.5 45MM
17	11	3236801	NUT, M10 HEX NYLOCK SS
18	7	3237801	PULLEY, 4.5" OD
19	1	7334001	FOOT, 2.50 X 4.49 FLOV
20	1	7340201	COVER, FOOT - STRAIGHT
21	6	3235601	BEARING, 6205 BALL
22	3	7330003	SPACER, INTERNAL X 3.265
23	2	7330002	SPACER, INTERNAL X .653
24	2	3236700	WASHER, FENDER 3/8" ID X 1.5" OD SS
25	2	7308701	CAP, BEARING HOUSING
26	1	7335401	NUT, M10 X 1.5 SOCKET HEAD
27	2	7333601	COVER, PULLEY- PARTIAL
28	8	3237201	M3 X .5 HXS NO CUP ST BO
29	2	7306902	RING, GRIP 1.50 OD
30	2	7315602	RING, GRIP
31	2	3236201	SCREW, M10 X1.5 20MM
32	1	7297101	PAD, SEAT SADDLE
33	1	7474301	PAD, HEAD REST
34	1	7474101	PAD, LARGE BACK
35	4	7385201	SPACER, .406 X .750 X .250 SS
36	1	7287401	ASSY, FZ ADJUSTER HANDLE
37	1	7330501	WLDMT, FZ SEAT SUPPORT
38	1	7120801	WLDMT, FZCP PIVOT ARM
39	1	7332101	WLDMT, FZCP ADJ START
40	1	7119701	WLDMT, FZCP PRESS ARM LH
41	1	7119601	WLDMT, FZCP PRESS ARM RH
42	1	7670501	ASSY, FZ SEAT CARRIAGE
43	1	7419601	COVER, FOOT-20 DEG.
44	1	7331701	SHAFT, PIVOT X 1.580
45	2	3232409	RING, RETAINING, EXTERNAL
46	1	7407502	PIN, LINK
47	2	3232401	RING, RETAINING, EXTERNAL
48	1	3239201	SPRING, EXT, .375 X .049 X 2.00
49	1	7425295	BRKT, SEAT INDICATOR
50	1	7385202	SPACER, .406 X .750 X .688 SS
51	2	3239101	SCREW, M5X10 PHL PAN TT ST
52	2	7326201	CAP, D-TUBE - TOP
53	4	3238601	M10X1.5 BLIND THREADED INSERT
54	1	7423601	CABLE, FZSP
55	2	3104908	.375" ID .500" OD BRONZE BUSHING
56	1	7525001	WLDMT, FZCP ADJ HANDLE
57	1	7524801	CAM, PUSH-PULL ADJ
58	1	7445501	ASSY, CABLE PUSH-PULL
59	2	3104903	1.00" ID 1.25" OD BRONZ BUSHING
60	1	7324902	SHAFT, TAPPED 1 DIA X 5.330
61	2	7330001	SPACER, INTERNAL X .403
62	1	7316502	SHAFT, 25MM X 5.250
63	1	3237901	ROD END, METRIC FEMALE
64	2	7544601	CLIP, CABLE
65	2	3242901	SCREW, SET BO
66	1	3232405	RING, RETAINING, EXTERNAL
67	1	3232403	RING, RETAINING, EXTERNAL
68	1	3110012	ROLL PIN
69	1	3232202	RING, BRI .875,5000-87,ST,PP,B
70	1	3209101	GROMMET



P/N 7330901
ASSY, FZ SEAT CARRIAGE - HIGH MOUNT

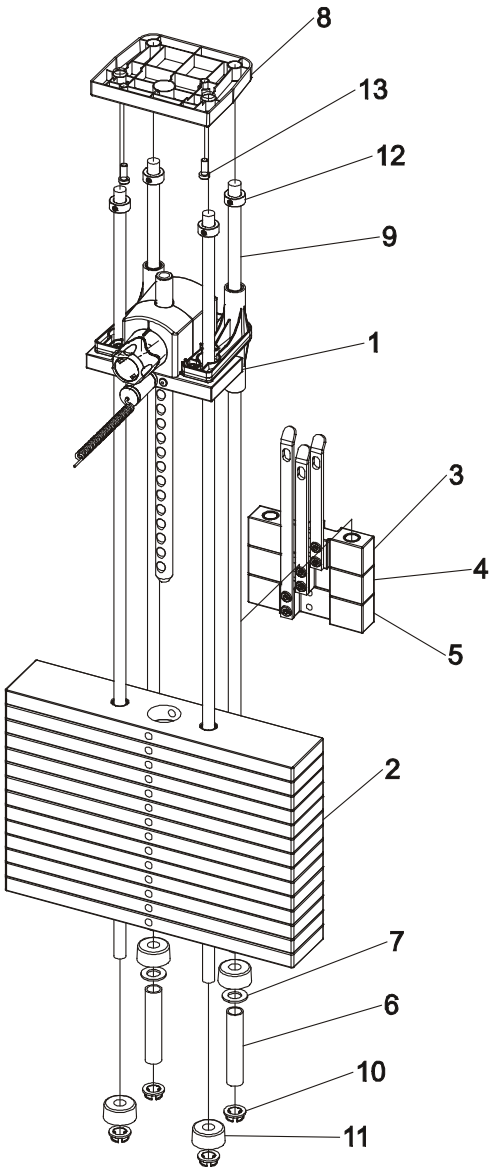


P/N 7330902
ASSY, FZ SEAT CARRIAGE - LOW MOUNT

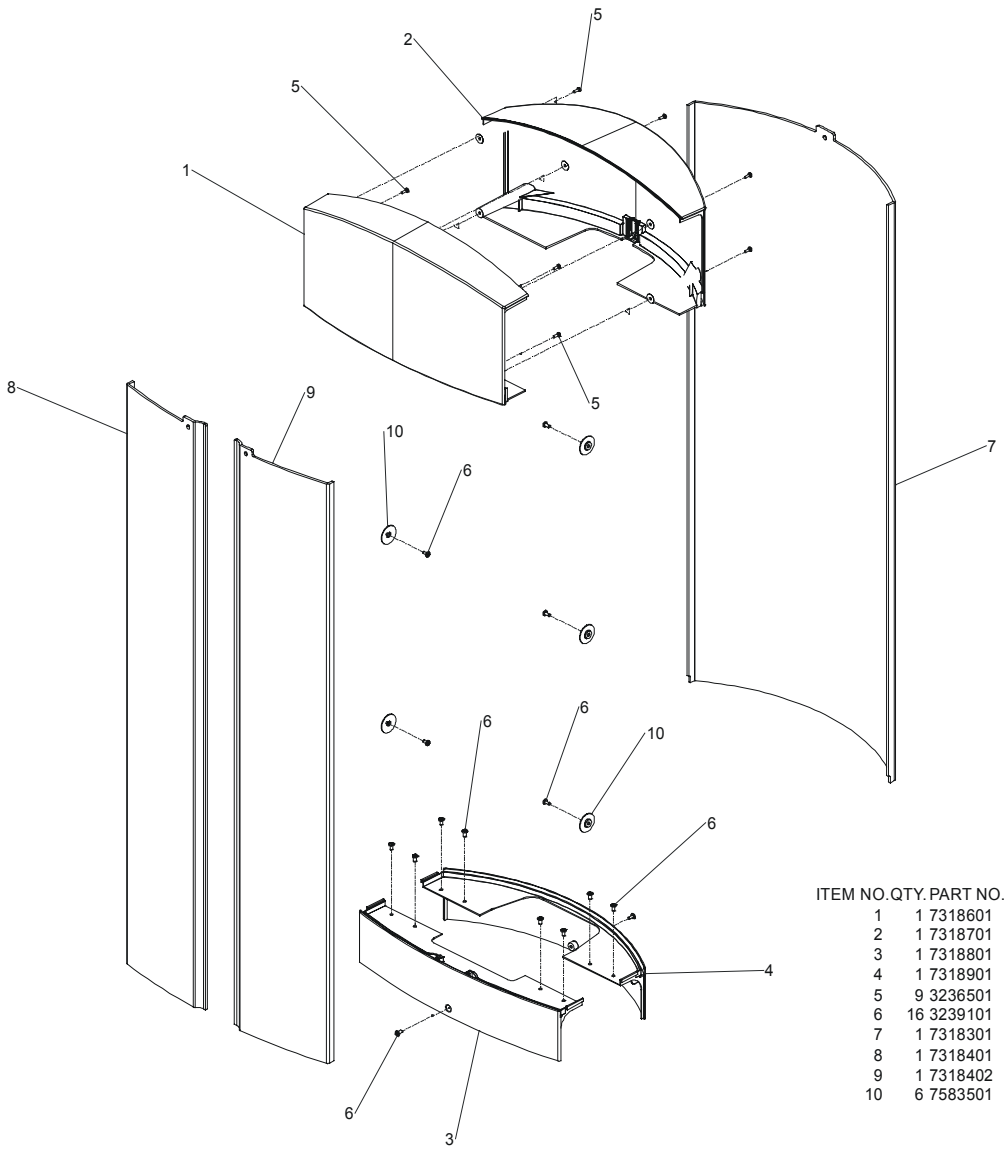
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7331001	WLDMT, FZ SEAT CARRIAGE
2	4	7331501	ROLLER, SEAT CARRIAGE
3	1	3235702	SPRING, GAS 100N
4	2	7414301	STUD, M10 BALL END M10 X 1.5
5	4	3232409	RING, RETAINING, EXTERNAL
6	1	7339401	BRACKET, GAS SPRING
7	1	3236801	NUT, M10 HEX NYLOCK SS
8	1	7334001	FOOT, 2.50 X 4.49 FLOV
9	2	3241201	M4 PHL PAN F ST ZN
10	4	3243801	WASHER, .500 X .750 X .010 SHIM

SIGNATURE SERIES – CHEST PRESS

Weight Stack



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7350701	ASSY, HEAD PLATE (14)
2	14	7328401	WEIGHT PLATE, 20 LB
3	1	7327601	ASSY, INCREMENT WT - 5 LB
4	1	7327701	ASSY, INCREMENT WT - 10 LB
5	1	7327801	ASSY, INCREMENT WT - 15 LB
6	2	7328701	SPACER, INC WT STACK - 14 PLT
7	2	3240601	WASHER, FLAT 3/4" STAINLESS
8	1	7357501	RETAINER, GUIDE ROD - TOP
9	4	7328602	GUIDE ROD, .75 OD SOLID 53.50
10	4	7337901	BUSHING, GUIDE ROD
11	4	7352101	CUSHION, WEIGHT STACK
12	4	3103301	SHAFT COLLAR, 3/4 I.D. ZINC
13	2	3236202	SCREW, M10 X1.5 25MM



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7318601	COVER, TOWER- TOP FRONT
2	1	7318701	COVER, TOWER- TOP REAR
3	1	7318801	COVER, TOWER- BOTTOM FRONT
4	1	7318901	COVER, TOWER- BOTTOM REAR
5	9	3236501	M4 X 0.7 PHL PAN MS ST ZN
6	16	3239101	SCREW, M5X10 PHL PAN TT ST
7	1	7318301	SHROUD, TOWER- REAR SHORT
8	1	7318401	SHROUD, TOWER- FRT SHORT RH
9	1	7318402	SHROUD, TOWER- FRT SHORT LH
10	6	7583501	RETAINER, FZ SHROUD